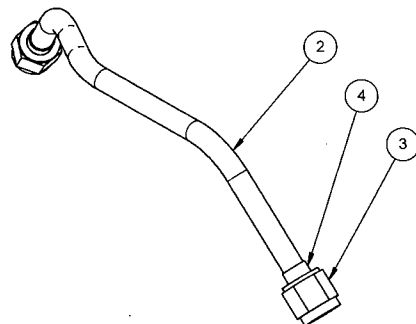
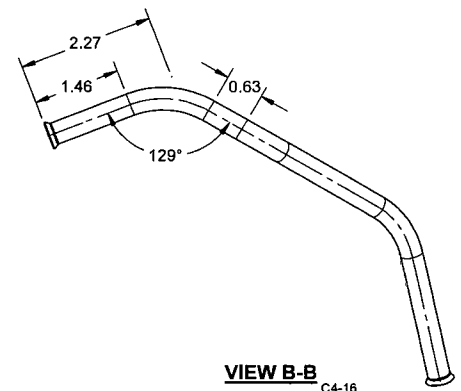
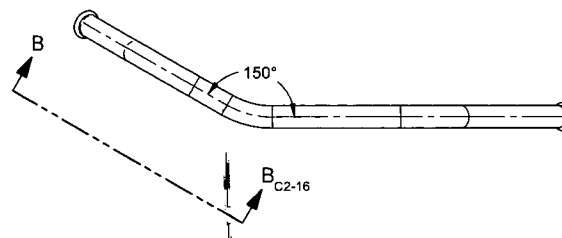


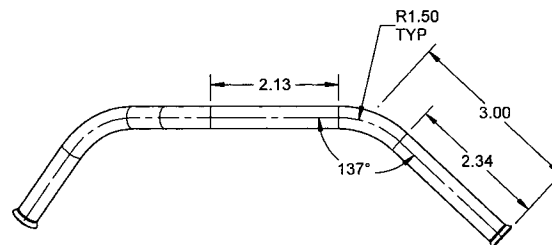
| ITEM NO. | QTY. -071 | PART NUMBER | DESCRIPTION |
|----------|--------------|-------------|----------------------------|
| 1 | X | D4627-071 | LINE ASSEMBLY |
| 2 | 1 | D4627-27 | TUBE |
| 3 | 2 | AN818-6J | NUT COUPLING (OR AN818-6K) |
| 4 | 2 | MS20819-6J | SLEEVE COUPLING |



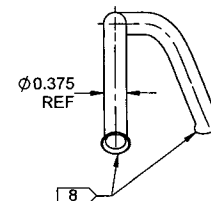
D4627-071 LINE ASSEMBLY



VIEW B-B
C4-16



D4627-27 TUBE



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS ROUND TUBING, $\phi 0.375 \times 0.035$ WALL
PER ASTM A213 OR ASTM SA213 OR ASTM A269
REF DART SPEC M304TR0.375W.035
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.13 lbs
- 8) FLARE TUBE PER MS33584

PRELIMINARY ISSUE

12.03.22

| | | |
|------------|----------|-----------------------------|
| DESIGN | | DART AEROSPACE LTD |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | | DRAWING NO. D4627 |
| MFG. APPR. | | REV. PA18 |
| APPROVED | | SHEET 16 OF 19 |
| DE APPR. | | TITLE LINES |
| DATE | 12.03.22 | SCALE NTS |

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